



Steel Wheel Refinishing Criteria

Steel Armor™ and EverSteel® are engineered to provide years of trouble-free service by delaying the onset of corrosion and limiting the expansion of corrosion across the surface of the wheel. It is expected that some rust could be visible on the wheel. Most fleets in North America will only refinish wheels once visible rust is showing on a significant portion of the wheel. Wheels with minor rust signs will be kept in use avoiding the process of refinishing the wheel. The Steel Armor™ and EverSteel® limited warranties protect original purchasers and/or original end users against rust damage where the terms and conditions are met including, but not limited to, these refinishing criteria (see Accuride's limited warranty ACC2.007).

This document contains wheel pictures from several US fleets. Most fleets use this or similar visual criteria to decide when a wheel needs to be refinished. Wheels with some level of rust will be kept in use, while wheels with significant rust will be refinished. In addition to the terms and conditions enumerated in the warranty, Accuride will use the visual criteria in this document as the basis to determine wheel warranty eligibility. Accuride's Field Engineering and Sales Representatives will work with the customer to gather appropriate data, and Accuride will make the final determination of warranty.

In the event of a warranty claim:

For Steel Armor™ and EverSteel® wheels, the customer must submit the Accuride warranty claim with proof of the manufacturing date, and several pictures showing the rust area of the wheel after it has been washed with a mild soap and water solution. Until disposition is received, it is advised to keep the wheel on hand in case of a requested return of the unit as failure to preserve the wheel could result in denial of the warranty claim. The Steel Armor™ and EverSteel® limited warranty applies to wheels manufactured on or after January 1, 2017. The EverSteel serial number is not required.

For further warranty information, review the Accuride warranty statement (ACC2.007).



ATTENTION: To avoid accidents, OSHA regulations require employers to train their personnel who service multi-piece and single-piece rims/wheels. Contact your local OSHA area office or Accuride Corporation for safety information and charts. For free safety manuals, charts and videos write to Accuride Corporation, 38777 Six Mile Road, Suite 410, Livonia, MI 48152. Or visit us on the web at www.AccurideCorp.com. For more information on Accuride wheels call (800) 823-8332. **Page 1**



Wheels with minor rust indications. Fleets indicate these wheels would not normally be refinished. NOT WARRANTABLE.



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Wheels ready for refinishing. Warrantable (where other warranty terms and conditions are met).



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