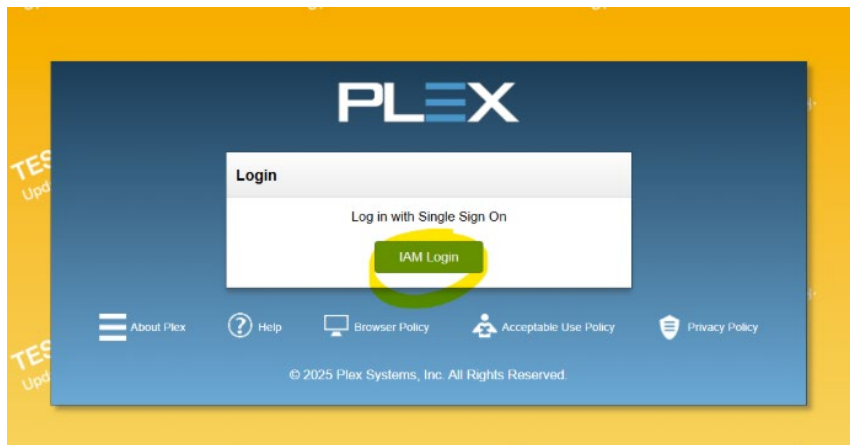


Online Releases

As an Accuride supplier, you have access to Accuride's online supplier portal, called Plex. You may log into the portal and navigate to the online releases using the information below at any time.

Logging into Plex

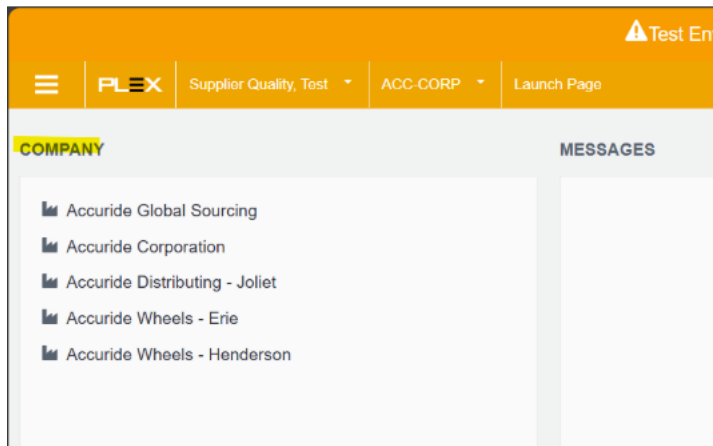
Navigate to *cloud.plex.com*



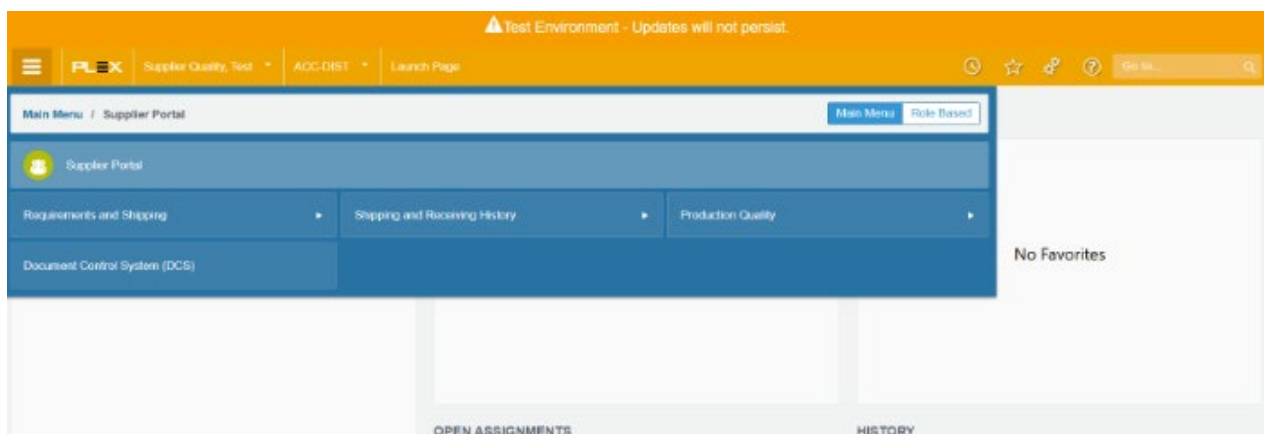
Log into Plex UX using your provided username, password, and company code (**ACC-CORP**).

A screenshot of the Plex UX login form. The form is titled 'Let's Get Started' and includes fields for 'Username' (acc.uxsupplier), 'Company code' (acc-corp), and 'Password'. There is a 'Forgot password?' link and 'Back' and 'Sign in' buttons. Below the form, there is a section for 'OR SIGN IN WITH' with options for 'Sign in with Microsoft' and 'Sign in with Certificate'.

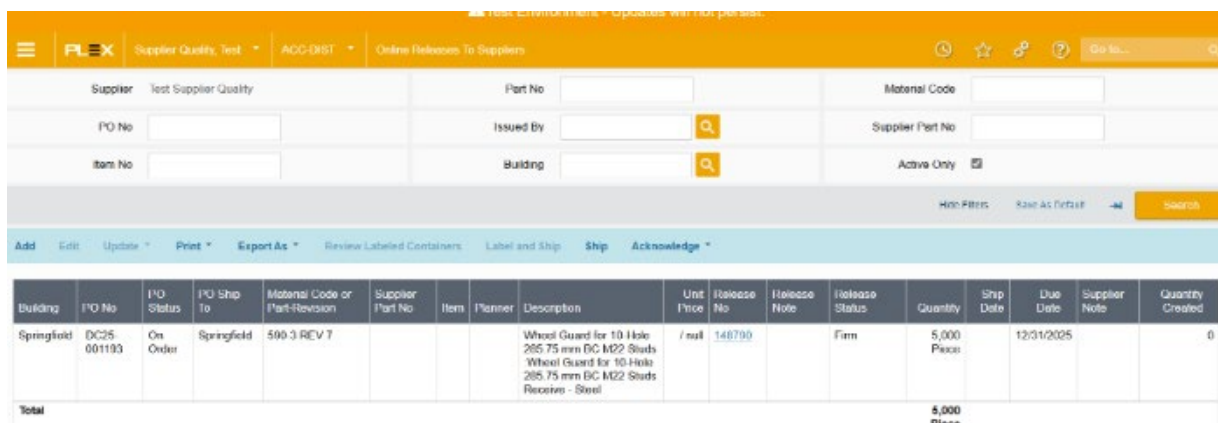
Choose the appropriate Accuride location (company).



Navigate to the menu icon in the upper left corner of the screen. You will see the screen below, although you may have slightly different options depending on the goods or services you provide. Select **Shipping and Requirements** > **Online Releases to Suppliers** to navigate to the **Online Releases** search menu.



The **Online Releases to Suppliers** menu enables the user to search all open Purchase Orders and releases for their company.



Select the line/release and click **Label and Ship** from the task bar to create inventory and label in preparation for shipment.

The screenshot shows the 'Label and Ship' interface in the PLEX system. At the top, there are search filters for Supplier, Part No, Material Code, PO No, Issued By, Item No, and Building. Below these is a table with the following data:

Building	PO No	PO Status	PO Ship To	Material Code or Part-Revision	Supplier Part No	Item	Planner	Description	Unit Price	Release No	Release Note	Release Status	Quantity	Ship Date	Due Date	Supplier Note	Quantity Created
Springfield	DC25-001193	On Order	Springfield	590-3 REV 7				Wheel Guard for 10-Hole 265.75 mm 9C M22 Studs Wheel Guard for 10-Hole 265.75 mm 9C M22 Studs Receive - Steel	/ unit	145790		Firm	5,000 Piece		12/31/2025		0
Total													5,000 Piece				

At the bottom of the screen, there is a task bar with buttons: Add, Edit, Update, Print, Export As, Review Labeled Containers, **Label and Ship** (highlighted), Ship, and Acknowledge.

Enter information on the **Add Inventory** screen related to the inventory being created. Ensure proper number of containers and quantities are populated. Once proper information is populated select the **OK** button at the bottom of the screen. Each separate pallet/box of material is considered a “container” in Plex. For example, if you were shipping Accuride 1000 bolts in boxes of 100 pieces then you would enter 10 for No. of Containers and 100 as the quantity per container.

The screenshot shows the 'ADD INVENTORY' screen in the PLEX system. The fields are populated as follows:

- Supplier Serial No: TEST123
- Part No: 590-3
- PO No: DC25-001193
- Operation: Receive - Accuride Steel
- Manufacturer: (empty)
- Manufacturer Part: (empty)
- Description: Wheel Guard for 10-Hole 265.75 mm 9C M22 Studs
- Quantity Received / Ordered: 0 / 5000
- Balance Due: 5000
- Container Type: Box
- Status: Supplier Label
- Trading No: (empty)
- Quantity per Container: 250 units
- No. of Containers: 1
- Notes: (empty)

At the bottom right of the screen, there are two buttons: **Cancel** and **OK** (highlighted with a yellow circle).

Once **OK** is selected, a confirmation will appear in green at the top of the screen. For each container added, a unique Container will be assigned. This Container number is how Accuride tracks specific inventory being added and shipped to Accuride. Select **Done** to navigate to the shipping screen. Alternatively, selecting the browser back button will take you back to the Online Releases screen.

Containers D943691 added.

ADD INVENTORY -

Supplier Serial No: TEST123

Part No: 580.3

PO No: DC25-001193

Operation: Receive - Accuride Steel

Manufacturer:

Manufacturer Part:

Description: Wheel Guard for 10-Hole 285.75 mm BC M22 Studs

Quantity Received / Ordered: 0 / 5000

Balance Due: 5000

Container Type: Box

Status: Supplier Label

Tracking No:

Quantity per Container: 250 units

No. of Containers: 1

Buttons: Cancel, OK

From here, you can select the line again and click the **Ship** button and it will take you to the shipping menu.

Supplier: Test Supplier Quality

Active Only

Buttons: Show All Rows, Save As Default, Search

Navigation: Add, Edit, Update, Print, Export As, Review Labeled Containers, Label and Ship, **Ship**, Acknowledge

Building	PO No	PO Status	PO Ship To	Material Code or Part-Revision	Supplier Part No	Item	Planner	Description	Unit	Release Price	Release No	Release Status	Quantity	Ship Date	Due Date	Supplier Note	Quantity Created
Springfield	DC25-001193	On Order	Springfield	580.3 REV 7				Wheel Guards for 10-Hole 285.75 mm BC M22 Studs Wheel Guard for 10-Hole 285.75 mm BC M22 Studs Receive - Steel	/ unit	148.20		Item	5,000 Piece		12/31/2025		250
Total													6,000 Piece				

From the Shipping Screen, inventory that has been added and labeled can now be shipped to Accuride. Select the individual shipments that are ready to ship to Accuride by clicking the checkboxes on the left side of the screen. Selecting the checkmark above all of the empty boxes will select all available containers for shipment.

Supplier: Test Supplier Quality Received Range: 9/29/2025 - 10/29/2025 Part: 590-3

Display Consignment: No

Show all filters Save As Default Search

Ship Print Ticked Labels

Part/Mat	Manufacturer Part	Description	PO No	Supplier Name	Supplier Serial No	Serial No	Tracking No	Container Status	Unit Price	Received Quantity	Added
590-3 REV 7		Wheel Guard for 10-Hole 285.75 mm BC M22 Studs	DC25-001193-1	Test Supplier Quality Portal		D943691		Supplier Labeled	0.00	250	Supplier Quality Test 10/29/2025
590-3 REV 7 Part Subtotal										250	
Receipt Total										250	

Once all containers that are prepared to be shipped have been selected, select the **Ship** button from the taskbar.

Supplier: Test Supplier Quality Received Range: 9/29/2025 - 10/29/2025 Part: 590-3

Display Consignment: No

Show all filters Save As Default Search

Ship Print Ticked Labels

Part/Mat	Manufacturer Part	Description	PO No	Supplier Name	Supplier Serial No	Serial No	Tracking No	Container Status	Unit Price	Received Quantity	Added
590-3 REV 7		Wheel Guard for 10-Hole 285.75 mm BC M22 Studs	DC25-001193-1	Test Supplier Quality Portal		D943691		Supplier Labeled	0.00	250	Supplier Quality Test 10/29/2025
590-3 REV 7 Part Subtotal										250	
Receipt Total										250	

At this time, it will ask for a BOL number to ship against. If you do not have a BOL number, please reference the shipment date.

QUESTION

Please enter the BOL Number

Cancel Ok

Once submit has been selected, a Supplier Shipper will popup.

The PRINT MANAGER window displays a form titled "Supplier Shipper". The form is divided into two main sections: "From" and "To". The "From" section contains the address: "Test Supplier Quality Portal, 123 Supplier Address Placeholder, Evansville, IN 47715". The "To" section contains the address: "Accuride Distributing - Joliet, 4050 Rock Creek Blvd, Joliet, IL 60431". Below these sections is a table titled "Shipment Detail - Bill of Lading: 123456789, Ship Date: 10/29/2025". The table has columns for Serial No, PO No, Part No, Revision, Net Weight, Gross Weight, and Quantity. The data row shows: Serial No: 0945691, PO No: DC25-001193, Part No: 590-3, Revision: 7, Net Weight: 30, Gross Weight: 31, and Quantity: 250. Below the table is a line for "Authorized Signature" and a "Copy" button. The window has a toolbar with various icons and a status bar at the bottom with an "Ok" button.

Serial No	PO No	Part No	Revision	Net Weight	Gross Weight	Quantity
0945691	DC25-001193	590-3	7	30	31	250

Once complete, the containers move from a status of “Supplier Labeled” to “Supplier Shipped”.

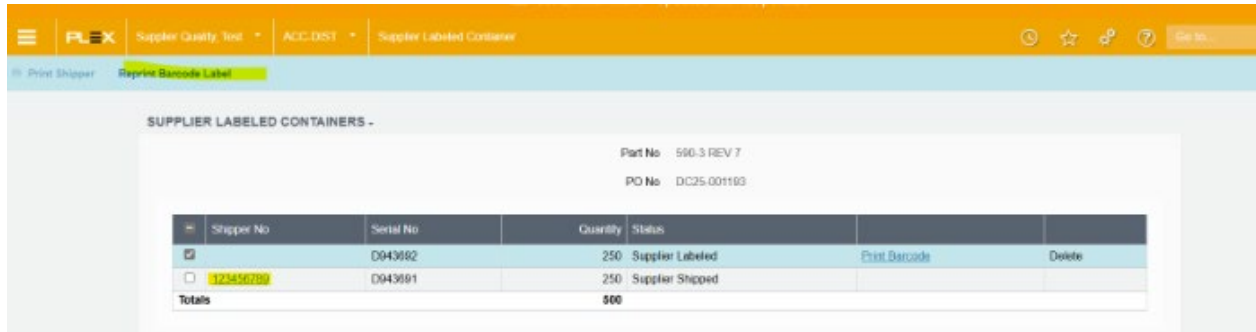
How to View Inventory Status

To view inventory that is in a labeled or shipped status, navigate to the **Online Releases To Suppliers** screen, select the line and click "Review Labeled Containers" from the taskbar to view the inventory.

The screenshot shows the "Online Releases To Suppliers" screen in the PLEX system. The header bar includes the PLEX logo, "Supplier Quality Tool", "ACC.DIST", and "Online Releases To Suppliers". Below the header, there is a search bar and a "Search" button. The main area displays a table of inventory releases. The table has columns for Building, PO No, PO Status, PO Ship To, Material Code or Part/Revision, Supplier Part No, Item, Release, Description, Unit Price, Release No, Release Date, Release Status, Quantity, Ship Date, Due Date, Supplier Note, and Quantity Created. The data row shows: Building: Springfield, PO No: DC25-001193, PO Status: On Order, PO Ship To: Springfield, Material Code or Part/Revision: 590-3 REV 7, Supplier Part No: 590-3, Item: 590-3, Release: 10/29/2025, Description: Wheel Guard for 10 Hole 286.75 mm BC M22 Studs, Unit Price: / null, Release No: 10/29/2025, Release Date: 10/29/2025, Release Status: Firm, Quantity: 5,000 Piece, Ship Date: 12/31/2025, Due Date: 12/31/2025, Supplier Note: 250, and Quantity Created: 250. A "Total" row at the bottom shows: Total, 5,000 Piece.

Building	PO No	PO Status	PO Ship To	Material Code or Part/Revision	Supplier Part No	Item	Release	Description	Unit Price	Release No	Release Date	Release Status	Quantity	Ship Date	Due Date	Supplier Note	Quantity Created
Springfield	DC25-001193	On Order	Springfield	590-3 REV 7	590-3	590-3	10/29/2025	Wheel Guard for 10 Hole 286.75 mm BC M22 Studs	/ null	10/29/2025	10/29/2025	Firm	5,000 Piece	12/31/2025	12/31/2025	250	250
Total													5,000 Piece				

If a label needs to be reprinted for a container it can be done by selecting Reprint Barcode Label. Alternatively, past shippers can be reprinted from the Shipper No link.



Accuride Visibility

Accuride has the visibility to view when a container is created/labeled and also when it has shipped. The screen below displays our functionality to track inventory utilizing the supplier portal.

PLEX

Droule, Kameron

ACC-DIST

Inventory

Serial No

D943691

Active

☒

Group By

Part No

Add Date Range

7/31/2025, 12:00 AM - 10/29/2025, 11:59 PM

Show all filters

Save As Default

Add

Edit

Mass Update

Print

Export As

Print Selected Labels

Job

Note

Part No	Op No	Operation	Serial No	Job	Master Unit No	Heat	Tracking No	Quantity	Weight	Location	Container	Status	Defect Type	Add Date
Part No 590-3 Revision 7 Part Name Wheel Guard for 10-Hole 285.75 mm BC M22 Studs														
☐ 590-3	10	Receive - Accuride Steel	D943691	-		-		250	30		Box	Supplier Shipped		10/29/2025, 9:28 AM
Operation Total				1				250	30					
Part No Total				1				250	30					
Totals				1				250	30					

When Accuride receives the containers, the inventory automatically depletes from the supplier labeled container inventory. This can be verified from the **Online Releases To Suppliers** screen by selecting Review Labeled Containers to view current inventory.